



## 1813 Chasseur Assembly Instructions

Follow these instructions carefully step by step. The rigging lines of the boat could tangle easily so do not undo the lines until instructed. This Chasseur model is a little complicated so please follow the instructions and check its photos carefully during the assembly.

1. Unwrap the hull and stand. Place the hull into the stand with the hull facing forward to your right. Keep the starboard side of the boat facing you in order to follow the instructions and to compare with the diagrams or photos. Unfold the packing of the two ratlines from sides of the hull for later use.
2. Study the open group eyes A, B, C, D, E, F, G, H, I, J & K. on the deck or on the bowsprit. They each have a fixed position that corresponds to different rigging lines and sail sheets of the boat. See photo (1) & photo 2.
3. Unwrap the packing of all the masts, you will have two masts. The longer mast is the main mast and the shorter one is the foremast.
4. Unpack all of the sails. You may want to press the sails with an iron to get out any wrinkles. Each sail is numbered for convenience of set up. You should have sails 1, 2, 3, 4, 5, 6, 7, 8 & 9. Do not remove the numbers until the set up is complete. Compare the numbers on the diagram, which shows the exact location of each sail. Study this carefully to know the exact location of each sail before the next step. See photo # (1).
- 4a. Start with the main mast #1, the longer one. Pls. also find sail # 1. Unwrap the gold tie holding the rigging lines and also remove the foam wrap at spreaders. Lead the bottom of the main mast through from the topmost mast-hoop to the bottom mast-hoop on the main sail. There is a brass eye near the bottom of the main mast, keep the brass eye to the aft direction, then insert mast to mast step #1. See photo 2A.
- 4b. Please ignore the main sail which is attached with the mast by many mast-hoops at the moment. Check eyes M1, M2... & M9 on the main mast. See photo (2). They each have a fixed position for rigging lines. Now lead the top of the ratlines up to eye M8 on the joint part of the main mast, both starboard and port side of the mast. See photo 2A.
- 4c. Pls. find the upper black shroud lines on the top main mast then hook them down to the deadeye near the ratline on the aft cap rail. Both Port & Starboard sides. Then find the lower black shroud lines near eye M2, lead the lines down to the other deadeye on the aft cap rail. See photo 2B.
- 4d. Next do the peak halyard lines on sail #1. See photo (3) & (3B). Find eye P1 on the main mast, Find a brass hook on the peak-halyard line, attach the hook to eye M5 on the main mast, then clip the gaff jaws up on eye P1 on the main mast. Next clip the boom jaws around the bottom of the main mast/ Lead the end of peak-halyard line down to eye D near the aft fife rail, starboard side. The flag halyard should hook to eye D also. See photo (2) & 3B. Now do the main sheet of sail #1, find two groups of lines under the main boom. The hook with block is to eye A, the other hook is to eye K, both P & S sides. See photo (1) and photo (3B). Hook the lazy jack line on each side of main sail up to eye M9 on the main mast, both P & S sides. Your sail #1 is finished.
- 4e. Now do the same with the foremast #2. Find sail # 2, lead the bottom of the foremast through from the topmost mast-hoop to the bottom mast-hoop on sail #2. Make sure that the brass eye near the bottom of the foremast is kept to the aft direction, and then insert mast into mast step #2. Study the eyes of M10, M11, M12 .....M17 on foremast. They each have a fixed position for rigging lines later. Then work with the ratlines. Hook the ratlines up to eye M16 on foremast on each side. Next, hook the two black shroud lines from top of foremast down to deadeyes near the bottom of ratline 2, P & S sides. See photo (2, 3 & 3B).
5. Next do the peak halyard lines on sail #2. Find a brass hook with block on the peak halyard line, hook it to eye M13 on the foremast, leading the end of halyard line down to eye E near the fore fife rail on the deck. Hook the sheet line on the bottom of sail #2 aft to eye C on the deck, starboard side. See photo (3& 3B). Your sail #2 is completed. (Please note that there is a long front stay line at the top of the mast. This will be done later in the process).
6. Do jib sail #3. Hook the top of the sail to eye to M15 on the foremast, then lead lower angle to eye H on the bowsprit. Fix the sheet of the sail to eyes F, Port & Starboard sides. See photo (4A).

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## Chasseur Instructions Continued

7. Continue with sail #4, hook the top of the sail to eye M15, the bottom angle to eye I on the bowsprit, hook the sheet lines first to eye G at the starboard side, then lead the other end of the line around the edge of sail #3, then hook the sheet line to eye G, port side. See photo (4B).
8. Do sail #5, the last jib sail. Lead the top to topmost eye M10 on the foremast, the bottom angle to eye J on the end of the bowsprit. Hook the sheet line to eye G on the starboard side, then lead the other line end around the edge of sail #4, then fix the line to eye G on the port side. See photo (4). Now all the jib sails are finished. See photo (4C).
9. Now do the square sails # 6 & # 7 on the main mast. It is a little complicated, but not very difficult when you follow the instruction step by step. These sails have three arms; top arm, middle arm and bottom arm ( the longest one). Each arm has a brass hook sliding along the line between the ends of each arm. Hang the top arm first to eye M1 on the main mast, hang the middle arm to eye M2, the bottom arm to eye M4 on the main mast 1. See photos 5, (6-7)A, (6-7)B, & (6-7)C
  - 9a. On the two ends of each arm, there are rigging lines. Start to fix the lines from the ends of the top arm first. Find a line with one single hook between the two ends on the top arm of sails #6 & #7, lead the hook over to eye M12 on foremast, then lead the other two ends from the top arm down to eyes B on the aft cap rail, both P & S sides. See photos (6-7)D & (6-7)E.
  - 9b. Now do the middle arm lines. Lead the two ends line down to eyes B, both P & S sides. See photo (6-7)F
  - 9c. The last bottom arm lines should be easily hooked to eyes K on the aft deck, both P & S sides. Now the group sails # 6 & # 7 are finished. See photo (6-7)F.
  - 9d. Find a black loose line near eye M2. Lead the line through the gap between Sail #6 and #7. There is a sliding hook along the line, attach the sliding hook to eye M13 on the foremast, then the other hook back to eye M1 on the main mast 1. See photo (6), and photo Mast line 1 & mast line 2 which show the process to work the mast line.
10. Now you have only two square sails # 8 and # 9. They also have a top arm, middle arm and the long bottom arm. First, hang the top arm to eye M10, the middle arm to eye M11, the bottom arm to eye M14. See photos (8-9)A
  - 10a. Next, fix the lines on each end of the arms of sail #8 & #9. You have top, middle and bottom arms. Start with the ends of the top arm. Please find the line with a single hook at each end of top arm, lead the single hook back to eye M2 on the main mast, you should hold up the bottom edge of sail #6 with your left hand to do that. Then the other hook with a block should go to eye M3 just a little lower than M2. Lead that line down to the main fife-rail to fix the line there. It is easiest to wrap the line around the fife rail several times so it will not unravel and hang coil on the belaying pin (you may want to superglue line to pin). See photos (8-9)B and (8-9)C.
  - 10b. Next do the same way to the arm lines on the ends of middle arm. First, attach a single hook on the middle arm back to eye M6, the other hook with a block to a little lower eye M7, then lead and fix the other end of the lines down to main fife-rail, both P & S sides. See photos (8-9)D & (8-9)E.
  - 10c. The last bottom arm has two ends of lines, the short ones hook to eye M17 on the foremast, the longer lines would be simply hooked to a chain-plate on the aft side of the hull, P & S side. See photo (6) & PHOTO (8-9)F.
11. Now the last black jib lines from the top of the foremast should go down to eye J on the top of bowsprit.
12. Hang the life boat on the back davit lines.
13. Find a brass name plate in a plastic bag attached on the wooden cross brace of the stand. Unpack it, remove the paper on the back of the name plate and stick the name plate to either side of the wooden cross brace.

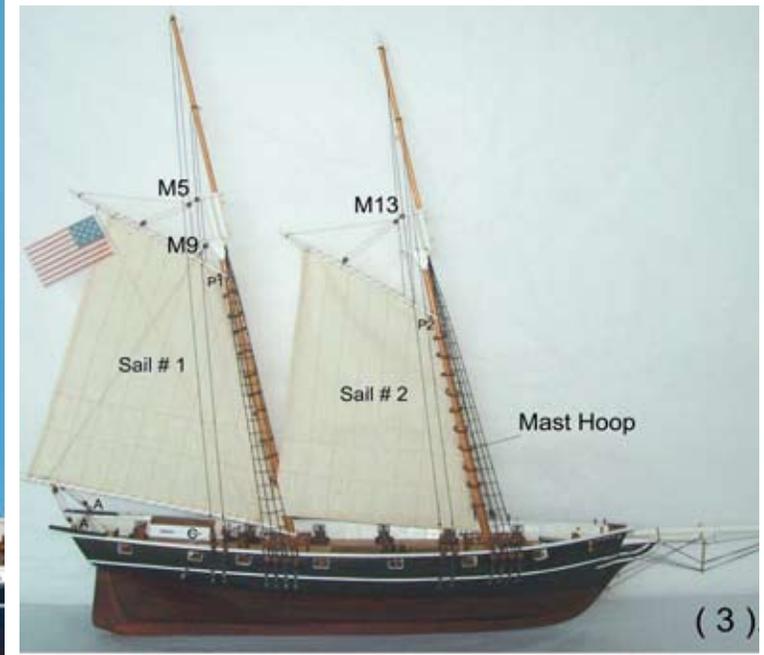
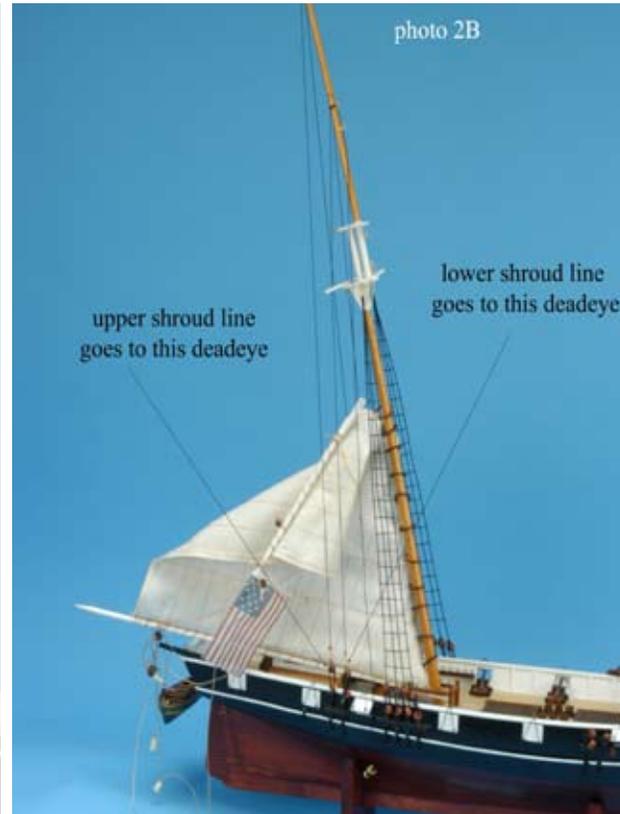
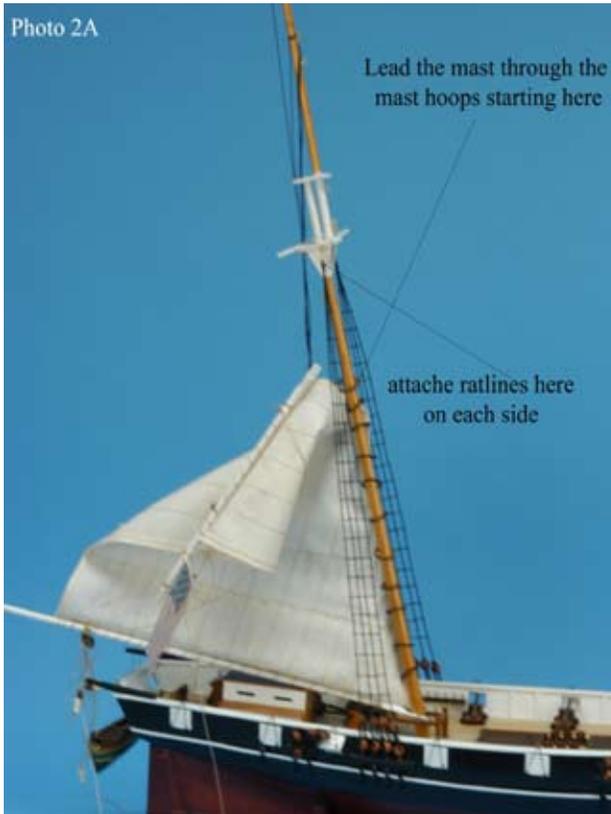
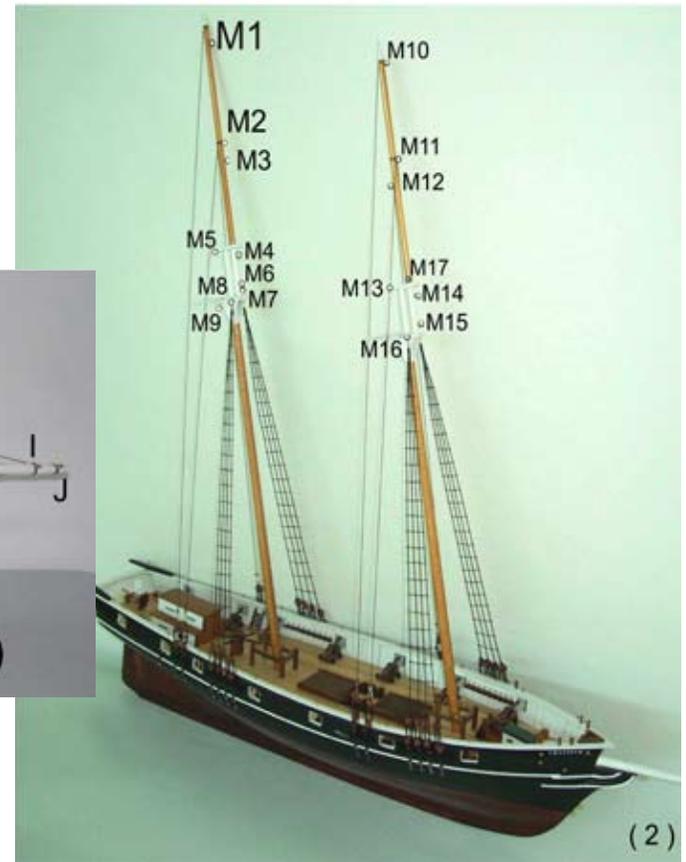
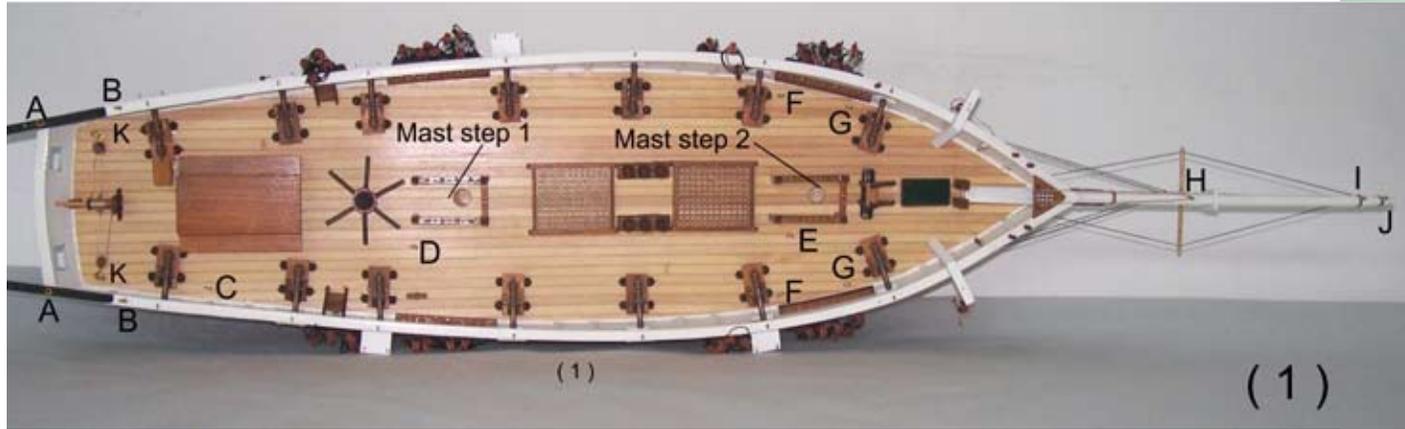
**Your Sail Classics yacht should now be complete. Enjoy!**

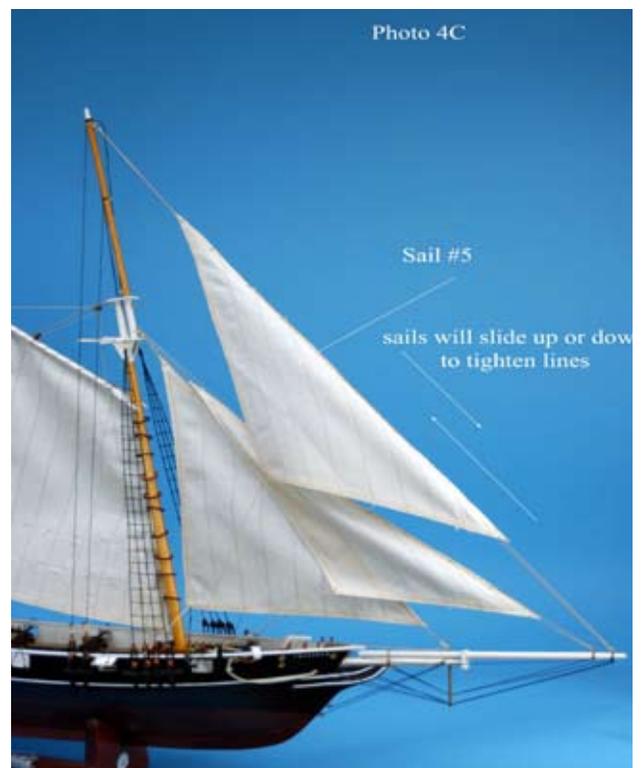
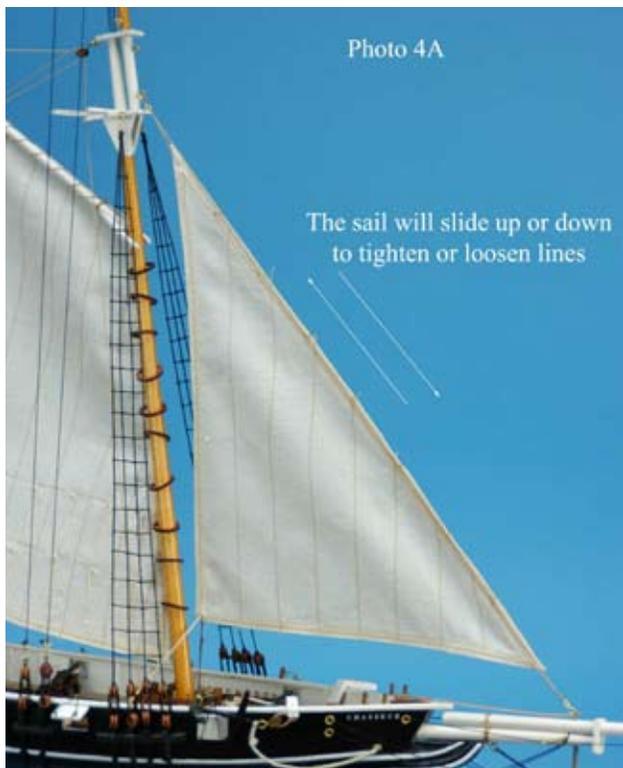
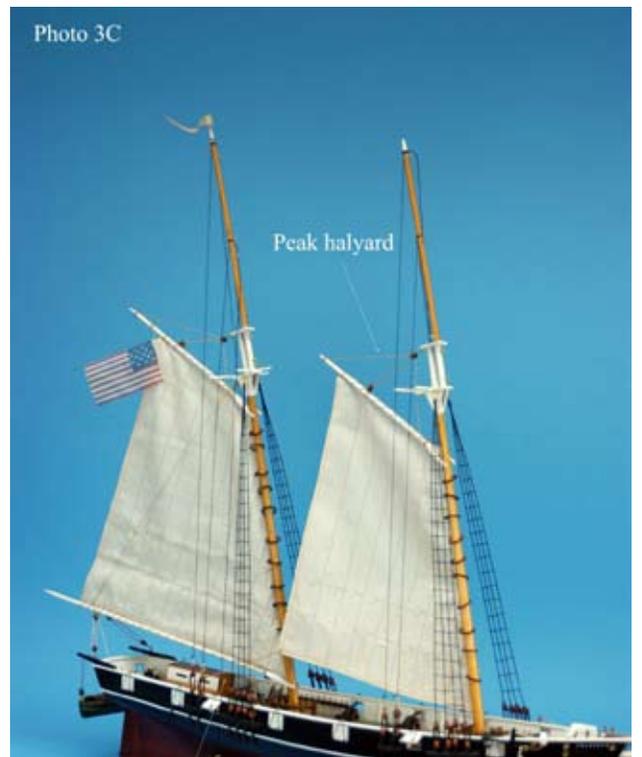
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# 1813 Chasseur Pictures & Diagrams

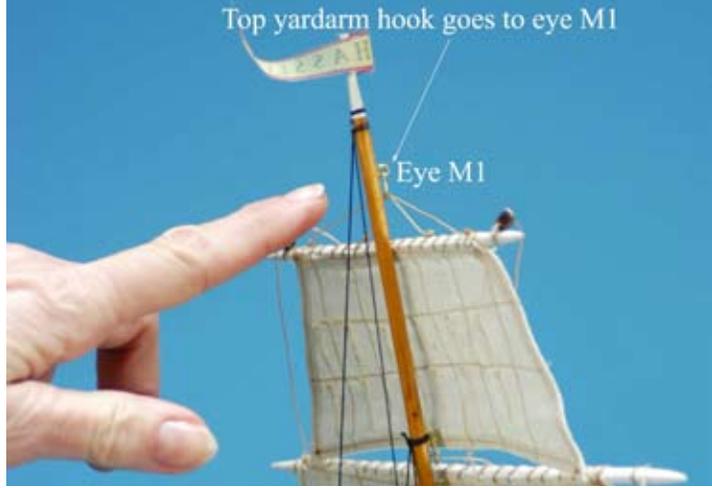






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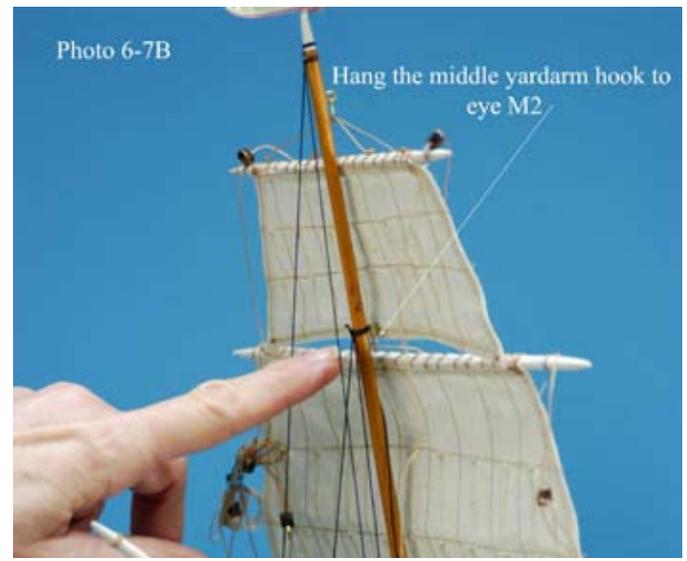
Photo 6-7A



Top yardarm hook goes to eye M1

Eye M1

Photo 6-7B



Hang the middle yardarm hook to eye M2

Photo 6-7D



M12

Photo 6-7E

Hook ends of lines to eyes B on both sides of ship



Photo 6-7C

Hook the lower yardarm hook to eye M4

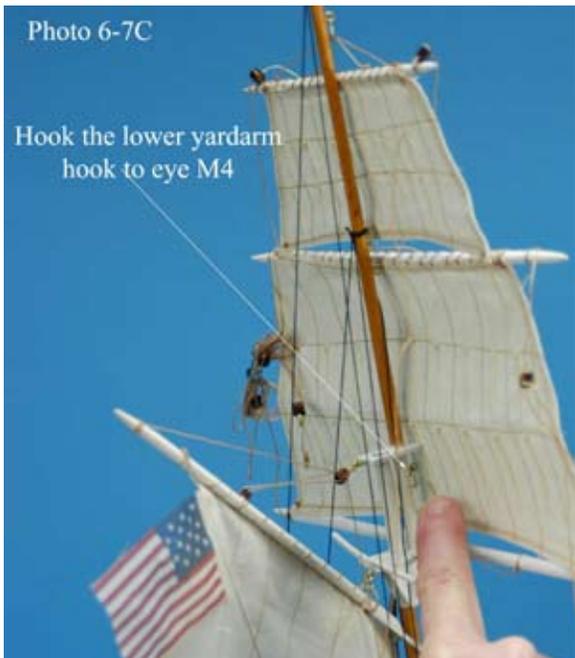


Photo 6-7F

This line to eye B (both sides)

This line to eye K (both sides)



Photo 6-7G



Photo 8-9A



Photo 8-9B

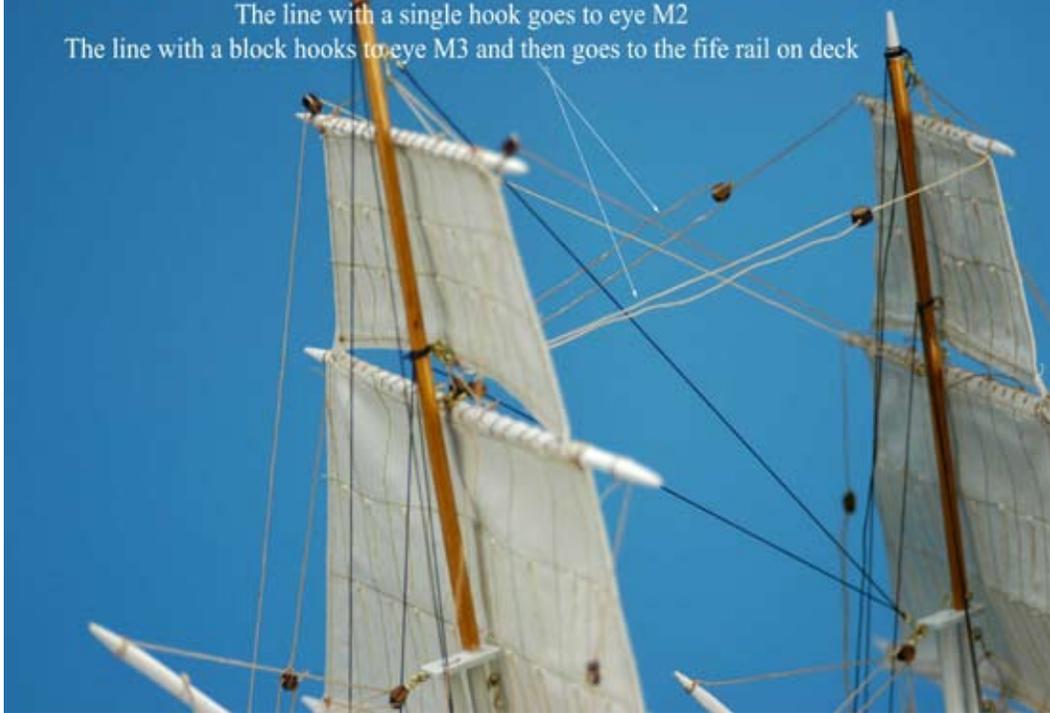


Photo 8-9C

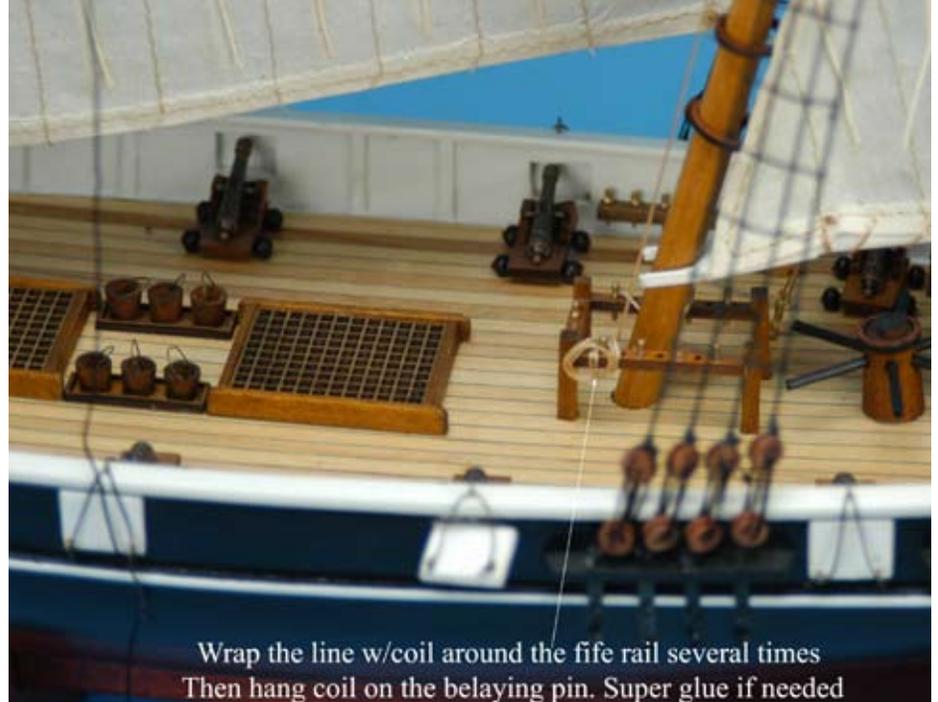


Photo 8-9D

The line with single hook goes to eye M6 (both sides)

The eye w/block goes to eyes M7 then down to five rail

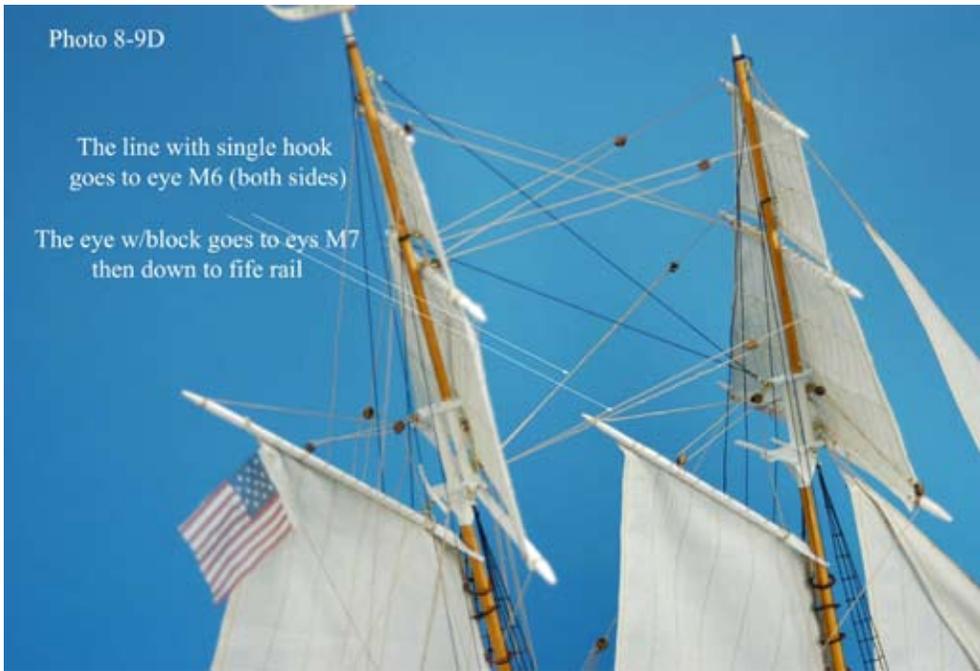


Photo 8-9E

Hang life boat here

This line hooks to a black chain plate on the side of hull (Both sides)



Your Sail Classics yacht should now be complete. Enjoy!



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